

Date: Thursday, 03/07/2008 10:42:09 AM  
 User: Melanie Fauteux

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: LOCK PLATE		
Job Number	40212			Part Number	: D2534		
Estimate Number	10332			Drawing Number	: D2534 REV D		
P.O. Number	:			Project Number	: N/A		
This Issue	03/07/2008	S.O. No.	:	Drawing Revision	: D		
Prsht Rev.	: NC			Material	:		
First Issue	/: /	Type	: SMALL /MED FAB	Due Date	: 10/07/2008		
Previous Run	: 37919			Qty:	58		
Written By	:			Um:	Each		
Checked & Approved By	: mf 08-07-03						
Comment	: Est Rev:A New Issue 05-11-07 JLM						
	Est Rev:B Now on Waterjet 06-06-20 JLM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S11GA	304/316 .125 Sheet	
		Comment: Qty.: 0.0448 sf(s)/Unit Total : 1.7934 sf(s) 304/316 .125 Sheet (M304S11GA) Batch: 108(56) 8-7-24	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D2734 Dwg Rev: D 8-7-24 Prog. Rev: D	
		2-Deburr if necessary → 8-8-11 JB	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: P-Areal	

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK PLATE

Job Number: 40212

Part Number: D2534

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



(58)

Melanie

Job Completion

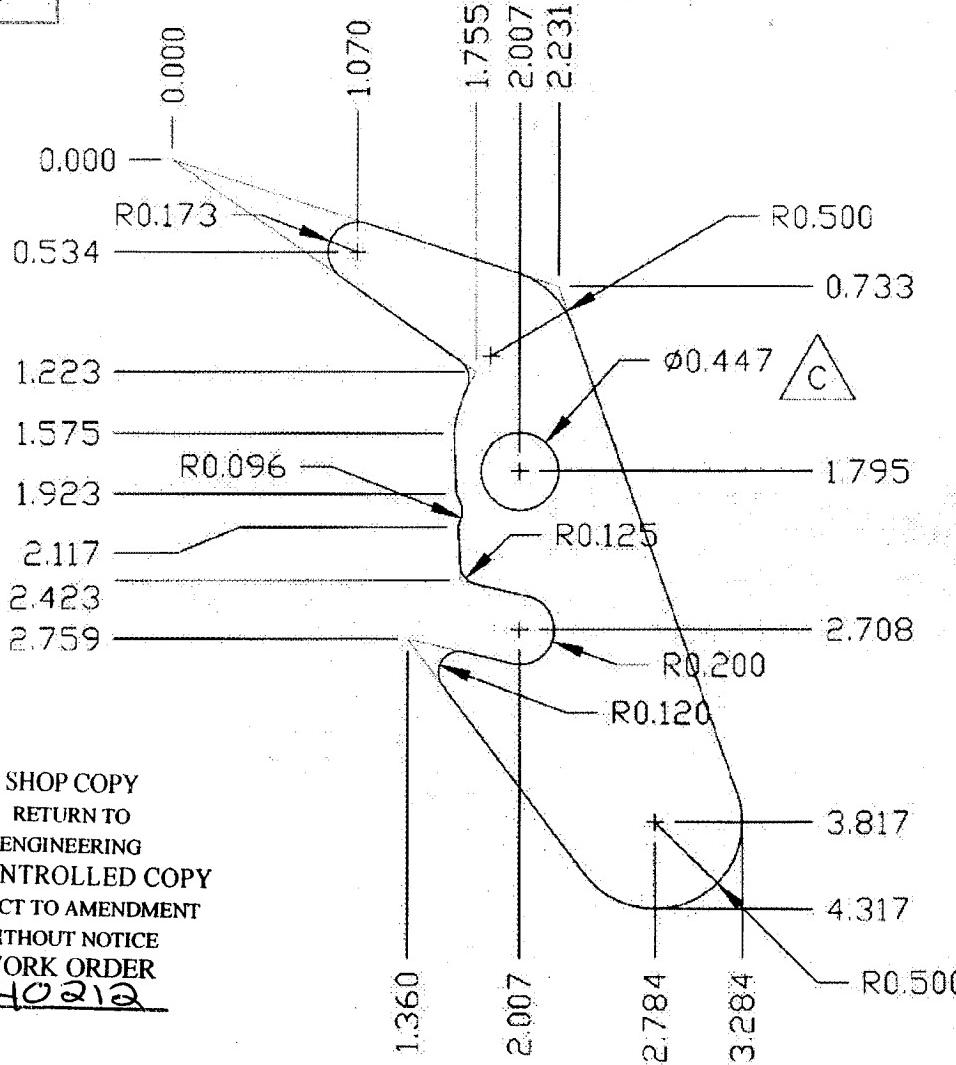


U 08.08.02

**DART**

DESIGN B. WILLIAMS	DRAWN BY PH	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2534
DATE 04.12.14	TITLE LOCK PLATE	REV. D SHEET 1 OF 1 SCALE 1:1
C	96.07.26	HOLE WAS 0.328
D	04.12.14	UPDATE NOTES

RELEASED

04.12.16 *[initials]*

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40212

D2534 LOCK PLATE

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 11 GAUGE (0.125 THICK)  
(REF. DART SPEC. M304S11GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD	Work Order:	B40212
Description: Lock Plate	Part Number:	D2534
Inspection Dwg: D2534	Rev: D	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>BS</u>	Audited by:	<u>J</u>	Prototype Approval:	N/A
Date:	<u>8-7-13</u>	Date:	<u>08/08/12</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	<i>[Signature]</i>